

MODULUX
Instruction Manual



This manual is a generic guide. The assembly of a unbalanced “U” is used as an example. Your particular configuration may vary. Please call the factory if you have any questions at (970) 225-1956.

Table of Contents

1. Base assembly	3
2. Punch block location and assembly	5
3. Tabletop installation	7
4. Headphone jack	8
5. EQ Rack Pod	9

Tools needed :

1. #2 Phillips screw driver (Power drill makes it much easier)
2. 2 each— 7/16” open end wrenches

Care and Maintenance

Horizontal and vertical surfaces may be cleaned with mild soap and water.

Note : We will replace any damaged part at cost.

Base Assembly

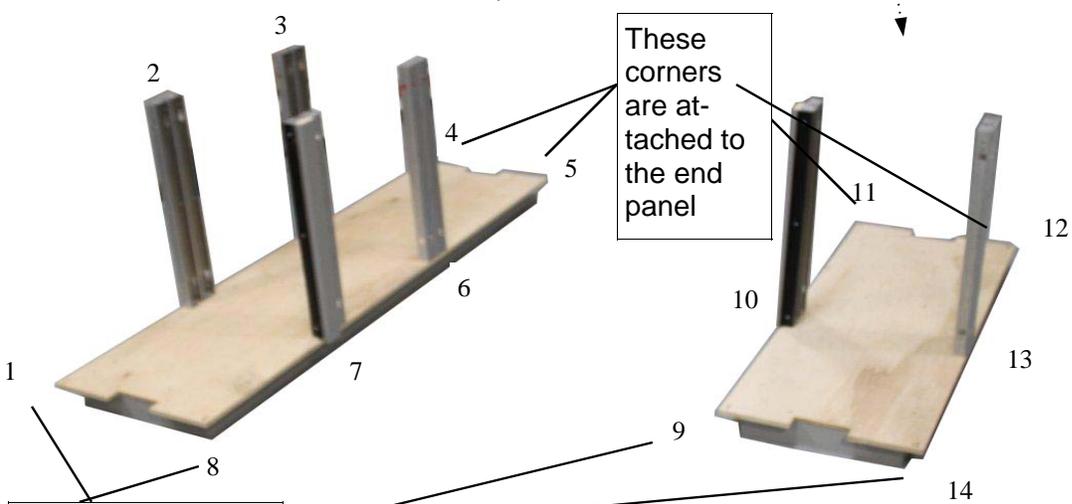
Figure 1 - Lay out Bases

Arrange bases appropriately for your studio design. (Leave appropriate space for punch block cabinet.)



Note : Corner posts for all configurations are numbered starting in the lower left-hand corner as shown

Figure 2 Attach corner posts using 7/8 x 1/4 x 20 hex head bolt. Tighten finger tight only.



These corners are attached to the end panel

These corners are attached to the end panel

Note : Numbers are located on the top of corner posts

Figure 3 Secure end panels on both sections with 7/8 x 1/4 x 20 hex head bolts.

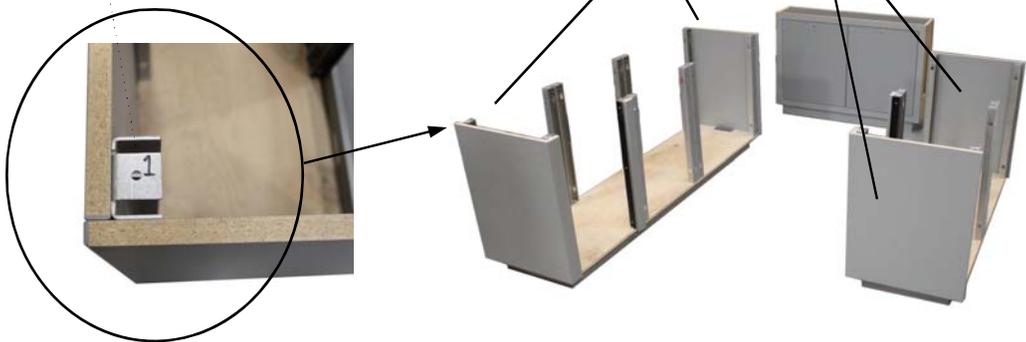


Figure 4 Secure back panels with 10 3/4" Truss head screws



Figure 5 Secure front panels using #10 3/4" Truss head screws

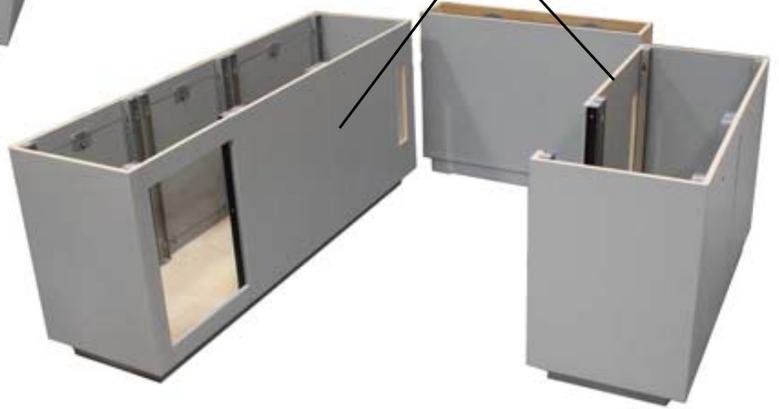


Figure 6 Secure EQ framing panels with #8 5/8 Phillip pan head screws



Figure 7 Position punch block cabinet between side cabinets

Note : *Punch block cabinet is unhandled. Access doors may be positioned to the front or the rear*



Figure 8 Attach punch block cabinet to right & left sides with 1/4 x 20 x 2" hex head bolts & washers

Note : *Insure that the panels & punch block cabinet are all even with the top of the corner posts*



Figure 9 Completed base

Back view



Figure 10 Side view



Tabletop Installation

Figure 11 - Place left top section as shown. **Do not attach to corner posts at this time**



Figure 12 Place center section. Bolt the 2 sections together with the draw bolts as shown



Figure 13 Lay up center & left return as shown



Note : The tops have a spline & groove to help with alignment

Figure 14 Lay up right section . Bolt right section with draw bolts AFTER ALL TOPS have been joined together



Figure 15 Attach tops to corner posts after all tops have been joined together. Use #10 3/4 Truss head screws.

Note : Start with the outside rear corner



Head phone jack locations are secured with #10 Truss head screws

Figure 16 Finished Studio



Assemble EQ Rack Pod

Figure 17 Pod parts

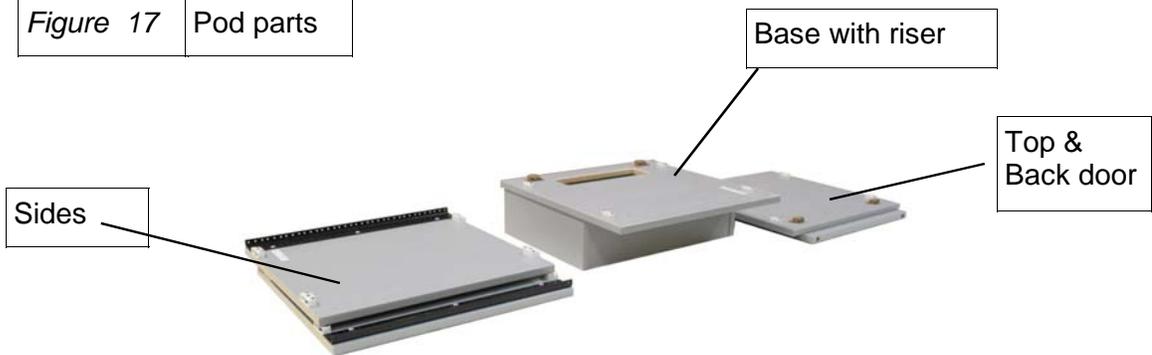


Figure 18 Assemble Pod

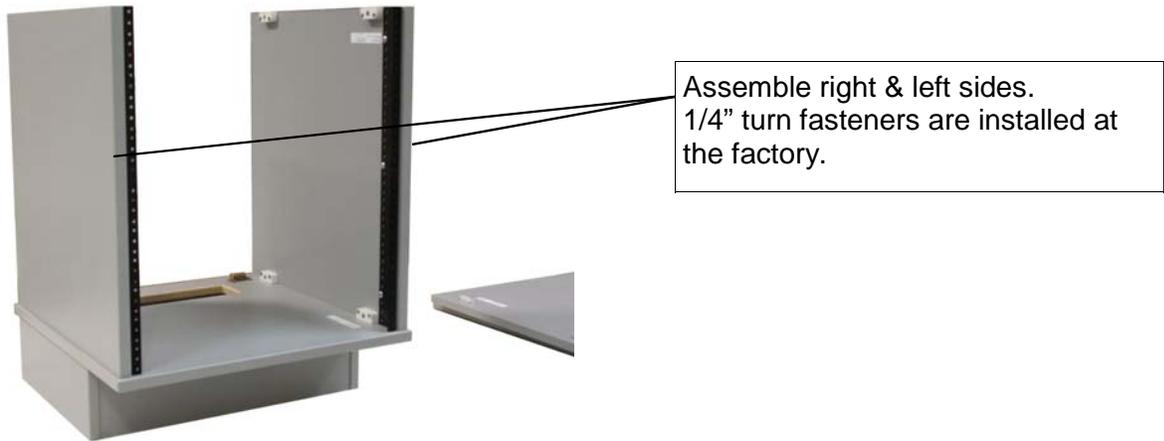
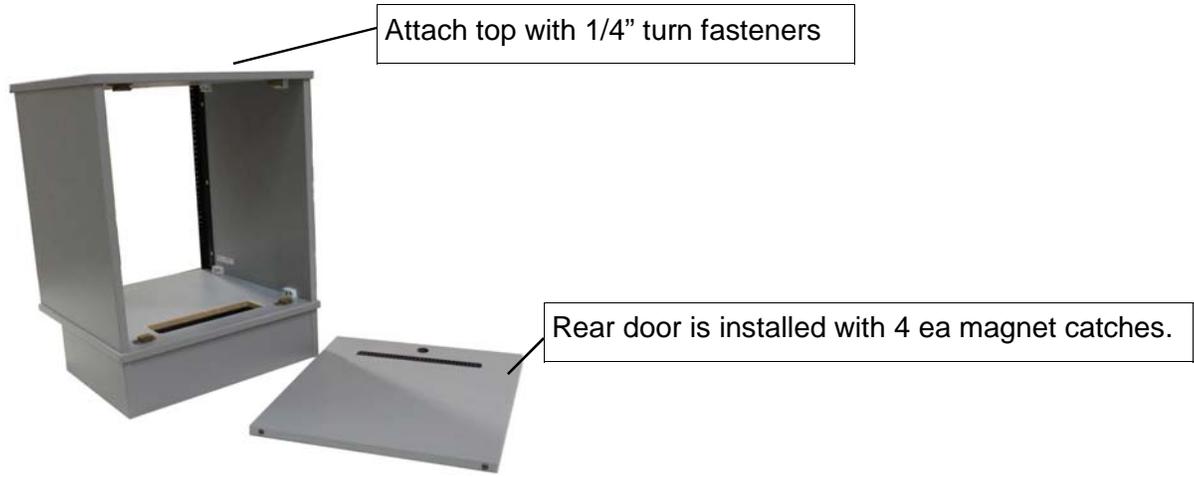


Figure 19 Finish EQ pod



Finished EQ Pod



Finished Studio

